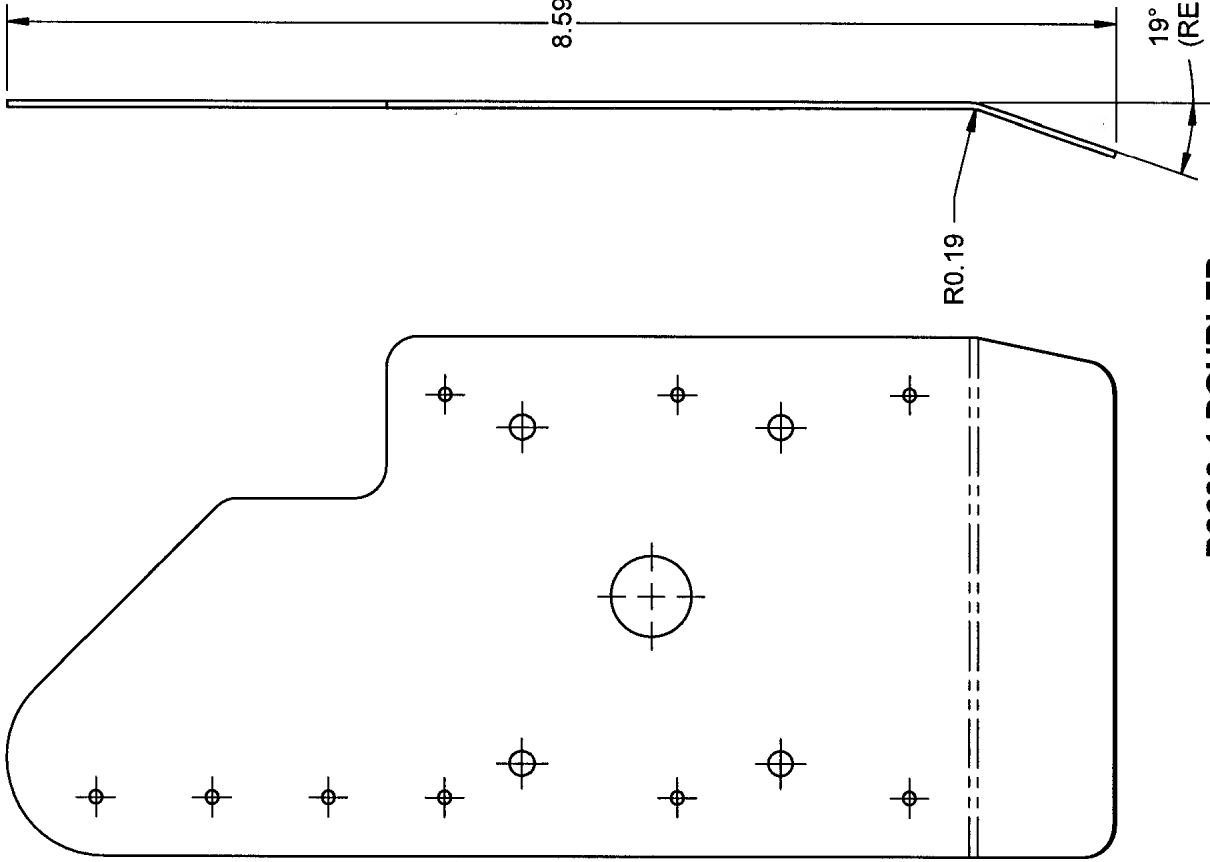
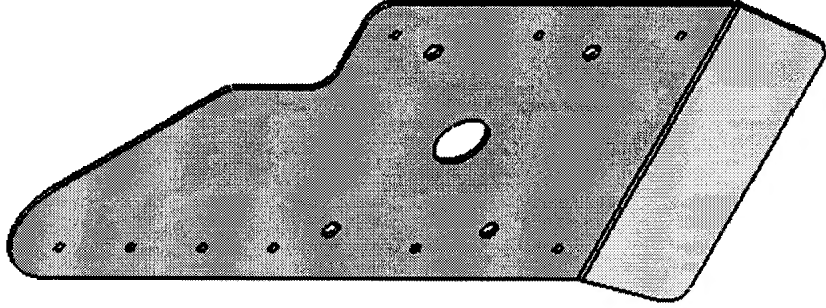


D3639-1F FLAT PATTERN
(D3639-2F OPPOSITE)



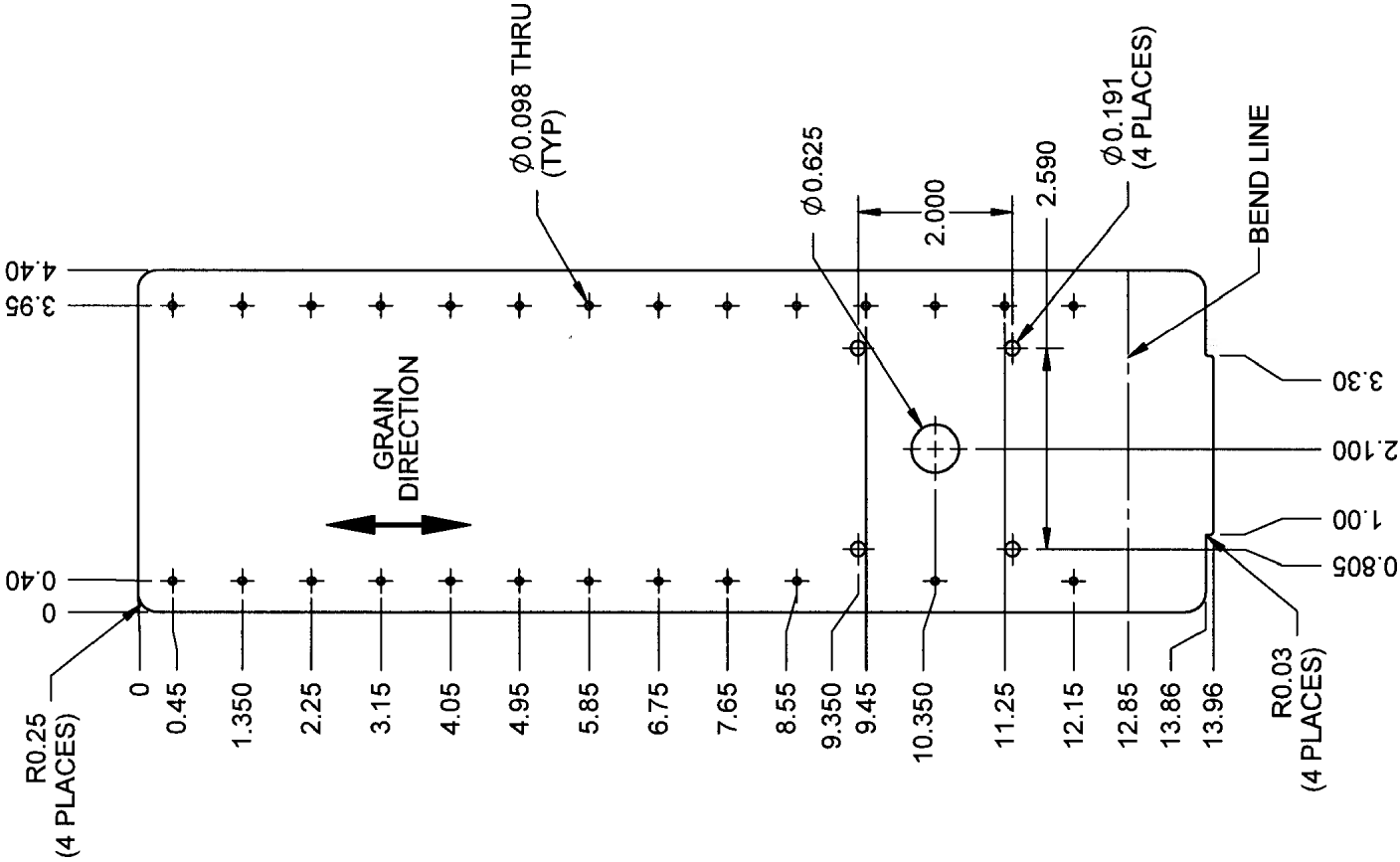
D3639-1 DOUBLER
(WAS GENEVA P/N G10604-3)
(D3639-2 OPPOSITE)
(WAS GENEVA P/N G10604-6)



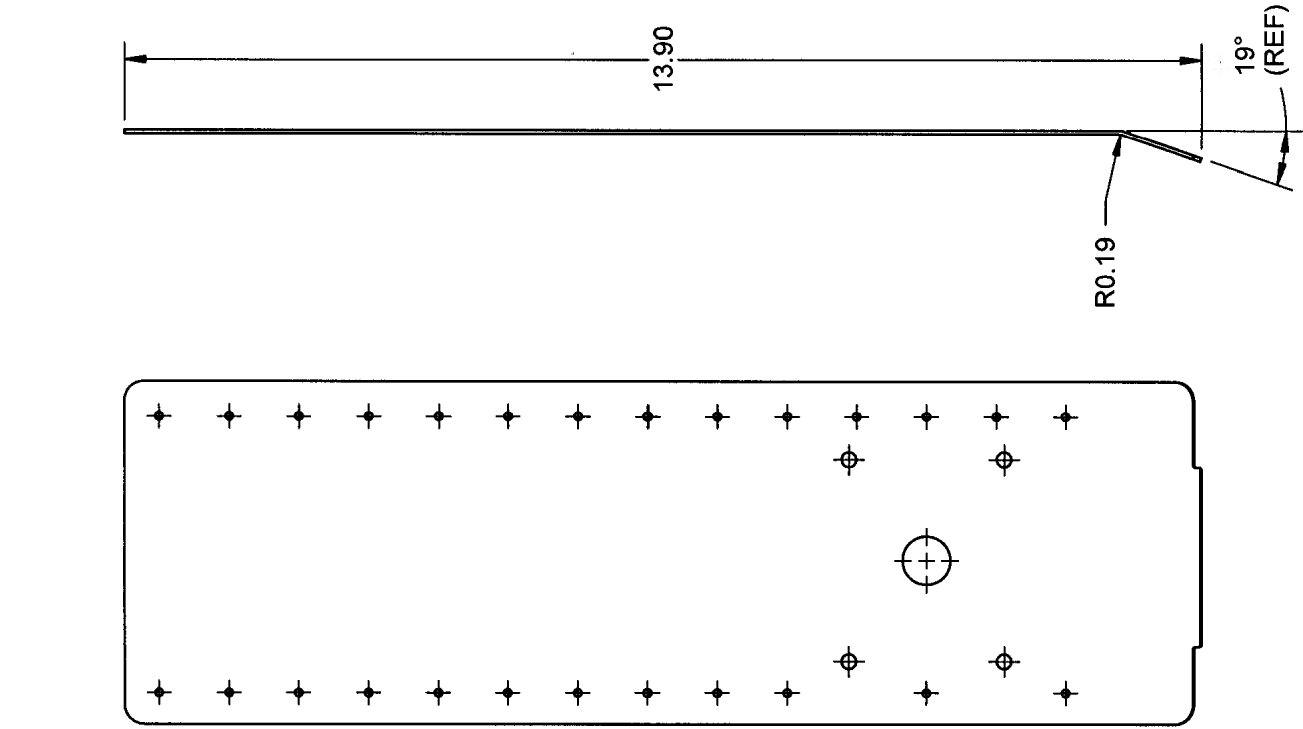
RELEASED
07.07.07

- NOTES:
- 1) MATERIAL: 2024-T3 ALUMINUM SHEET 0.050 THICK PER QQ-A-250/4 OR AMS 4037 (REF DART SPEC M2024T3S.050)
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3639-1/-2" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.14 lbs

A	NEW ISSUE; REPLACES G10604		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	TS	DART AEROSPACE USA, INC.		
DRAWN	CE	PORT HADLOCK, WA		
CHECKED	BE	DRAWING NO.	REV. A	
MFG. APPR.	BE	D3639	SHEET 1 OF 2	
APPROVED	MD	TITLE	SCALE	
DE APPR.	TH	DOUBLER	2:3	
DATE	07.07.27	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC.		
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**D3639-3F FLAT PATTERN
(D3639-4F OPPOSITE)**



**D3639-3 DOUBLER
(WAS GENEVA P/N G10604-4)
D3639-4 OPPOSITE
(WAS GENEVA P/N G10604-5)**

RELEASED
07.09.07 #

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET 0.050 THICK PER QQ-A-250/4 OR AMS 4037 (REF DART SPEC M2024T3S.050)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3639-3/4" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.3 lbs

DESIGN	TS	DART AEROSPACE USA, INC.
DRAWN	CE	PORT HADLOCK, WA
CHECKED	BE	DRAWING NO. REV. A
MFG. APPR.	BE	D3639 SHEET 2 OF 2
APPROVED	MP	TITLE DOUBLER
DE APPR.	MP	SCALE 2:5
DATE	07.07.27	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC.
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